TECHNICAL DELIVERY CONDITIONS METAL TRADE COMAX, a.s.

Division Coil Coating Line and Steel Servis Centrum

effective from Januar 01. 2023

The deliveries of coated bands follow the European and possibly Czech Technical Standards. The reference Standards for ordering of the coating and for the delivery of strips, straps and sheets are following:

ALUMINIUM AND ALUMINIUM ALLOYS

EN 1396, Aluminium and aluminium alloys – Coil coated sheet and strip for general applications - Specifications

EN 485-1 Aluminium and aluminium alloys; sheet, strip and plate; Part 1: Technical delivery conditions EN 485-2+A1 Aluminium and aluminium alloys; sheet, strip and plate; Part 2: Mechanical characters

EN 485-4 Aluminium and aluminium alloys; sheet, strip and plate; Part 4: Tolerances on shape and dimensions for

cold-rolled products

EN 515 Aluminium and aluminium alloys; wrought products; temper designations

EN 573-3 Aluminium and aluminium alloys - Chemical composition and form of wrought products - Part 3: Chemical

composition

COLD ROLED STEEL

EN 10169 Continuously organic coated (coil coated) steel flat products - Technical delivery conditions EN 10130 Cold rolled low carbon steel flat products for cold forming - Technical delivery conditions

EN 10140 Cold rolled narrow steel strip - Tolerances on dimensions and shape

EN 10025-1 Hot rolled products of structural steels – Part 1 General technical delivery conditions

EN 10111 Continuously hot rolled low carbon steel sheet and strip for cold forming - Technical delivery conditions

HOT-DIP COATED STEEL

EN 10169 Continuously organic coated (coil coated) steel flat products – Technical delivery conditions

EN 10346 Continuously hot-dip coated steel flat products - Technical delivery conditions

EN 10143 Continuously hot-dip metal coated steel sheet and strip - Tolerances on dimensions and shape
EN 10152 Electrolytically zink coated cold rolled steel flat products for cold forming – Technical delivery conditions

EN 10021 General technical delivery requirements for steel and iron products

In case of need the Buyer may agree with the Seller the delivery of raw or coated materials in accordance with other Standards acceptable for both Parties.

FACILITY OUTPUT	THICKNESS OF THE STRIP, STRAP, SHEET		WIDTH OF THE STRIP, STRAP, SHEET	RM LENGTH OF INTERNAL MAX THE DIAMETER SHEET OF THE STRIP, STRAP		EXTERNAL DIAMETER OF THE STRIP, STRAP MM		WEIGHT OF THE STRIP, STRAP, STACK		
	Al	Steel	MM	N/MM ²	MM -	- MM -	Al	Steel	Al	Steel
COIL COATING LINE	0,4-2,0	0,3-1,2	600-1340	400	-	406/508/610	2 000	2 000	8 500	9 000
LENGHWISE CUTING LINE	0,27-1,4	0,2-1,2	25-1250	400	-	500/600	1500	1500	5 000	15 000
LENGHWISE CUTING LINE SALICO/EMBOSS	0,20 -4,0	0,2-2,5	28-1650	500	-	406/508/610	2000	2000	8 000	15 000
CROSSWISE CUTIING LINE SALICO	0,3-4,0	0,3-1,5	300-1500	500	300-6000	-	-	-	3 000	3 000
CROSSWISE CUTING LINE FIMI	-	0,4-3,0	300-1650	750	300-6000	-	-	-	-	3 000
LENGHWISE CUTING LINE FIMI	-	0,4-5,0	21-1720	200 až 1200	-	508	-	2100	-	20 000

The Company is registered in the Companies Register kept by the Municipal Court in Prague, section B, enclosure 11701. Representative: Ing. Marián Manda, CSc. - Managing Director.



